

CIGARETTE SPECIFICATION

LOUISVILLE
MARLBORO LIGHTS 100 REGULAR SP - ISRAEL 10.0MG (NEW ISO)
BRAND CODE-00180 (ISR)

EFFECTIVE DATE: 02/06/96
ISRAEL

APPLIES TO EXPORT FORMULAS: 90 91

CIGARETTE LENGTH	:	99.5	MM	NEW ISO TAR	:	10.0	MG/CIGT	9.5	-	10.4
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	68.0	MM							
FILTER LENGTH	:	31.5	MM							
TIPPING LENGTH	:	36.000	MM							
TOTAL R.T.D.	:	128	MM	H2O						
DILUTION TARGET	:	30.0	+/-	5.0	%					

TIPPING PAPER : 72MM X 3500M WHITE TGL PPT KC 236M2 12-788-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A0012 - 13.00% MARLBORO LIGHTS REGULAR SP

CIGARETTE PAPER : 27.00MM X 6700M 46CU/0.6%/100% FLAX 10-775-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG0188 FILTER: B07033

REASON FOR CHANGE : INITIAL ISSUE - UNIQUE SPEC ESTABLISHED FOR EXPORT
: FORMULAS 90 (ISRAEL DOMESTIC) /& 91 (PALESTINE) -
: SPEC ID CHGD FROM (STD) TO (ISR) FOR TAR/SMOKE
: METHOD TO 10.0MG/NEW ISO. CIGT PAP CHGD TO 10-775A

PREPARED BY : G. F. VEALEY
PREPARATION DATE : 2/05/96

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APPROVED BY:

Jonice M. Basic

ORIGINAL SPECIFICATION

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